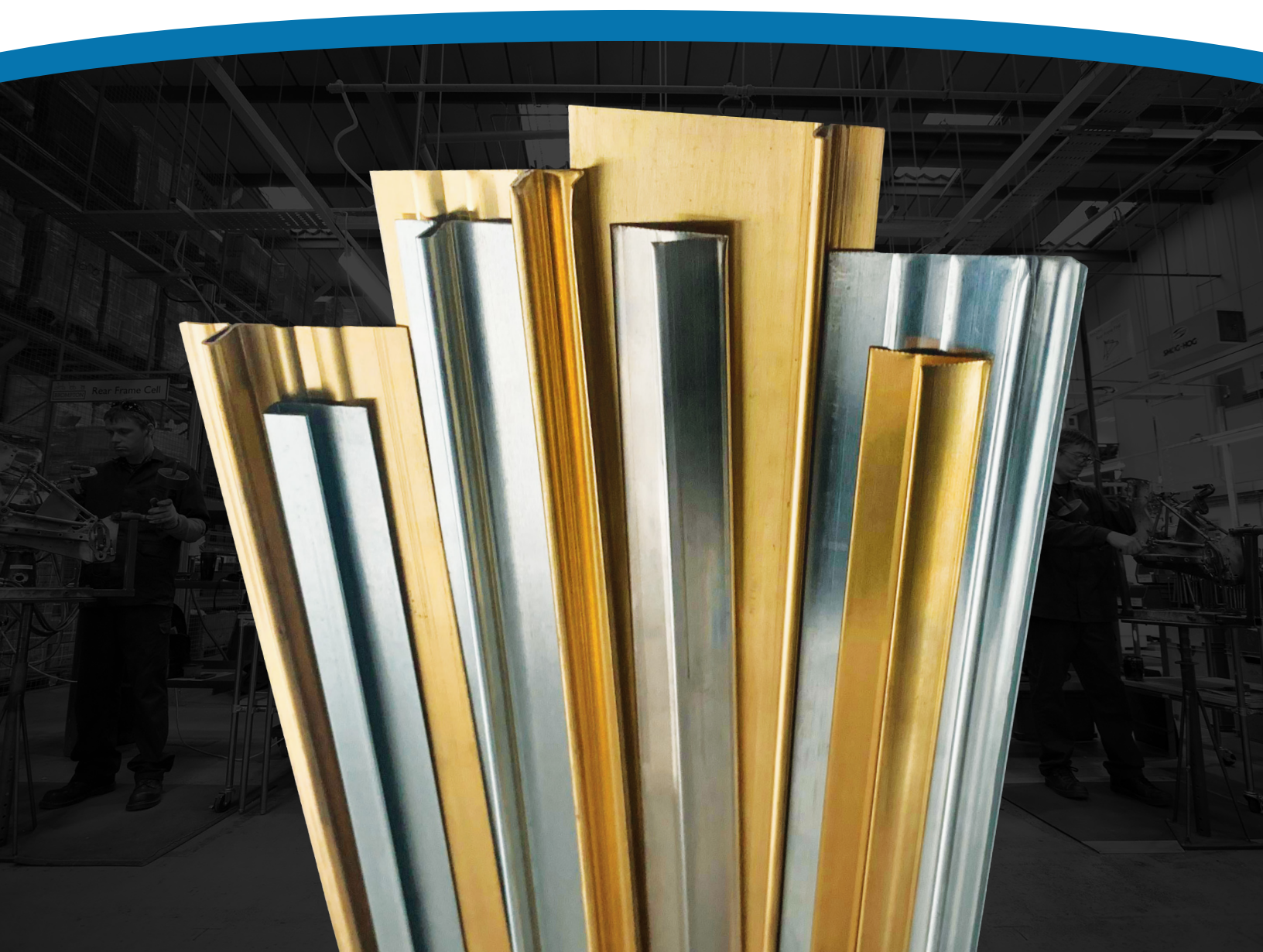


ACCURATE

# Product **Catalog**

*Your long-standing supplier of Door and Window Gasketing since 1898*





# Accurate Metal Weatherstrip

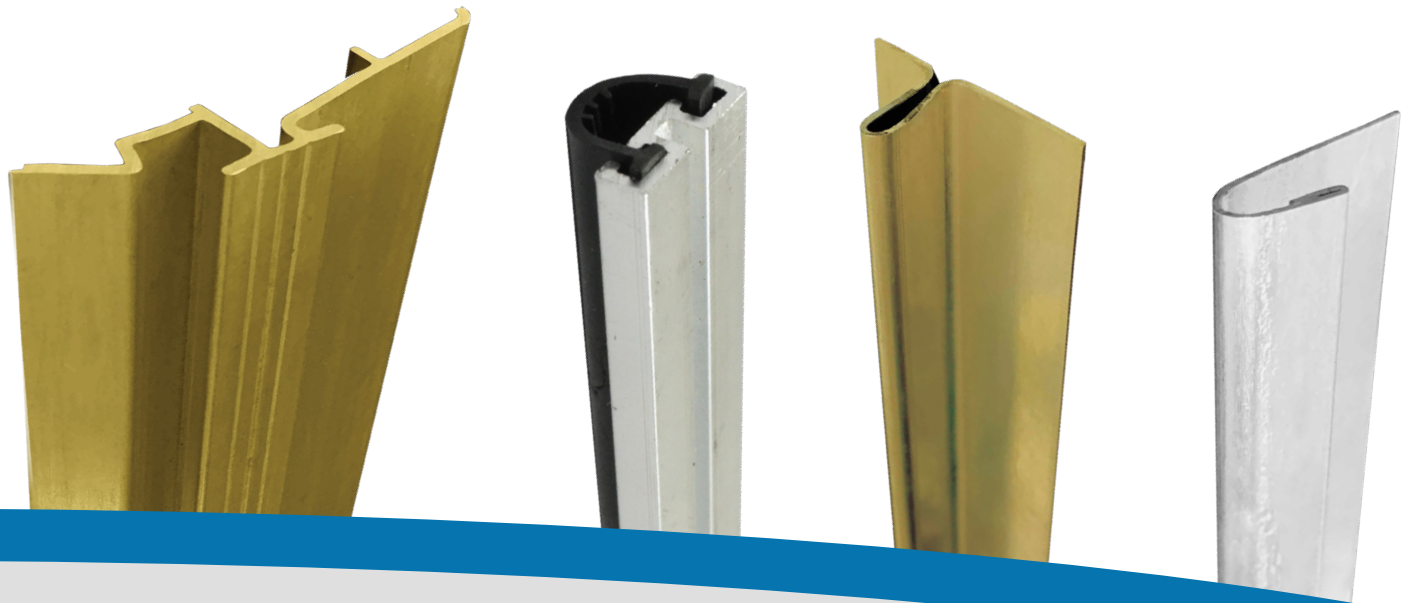
*Your long-standing supplier of Door and Window Gasketing since 1898.*

Since 1898, Accurate has been a pioneer in weatherstripping that meets all conditions and applications. We are proud to present Legacy's acquisition of machinery and assets from Accurate Metal Weatherstripping. We are honored to continue Accurate's legacy of quality, innovation, and customer service. This acquisition represents a harmonious integration of shared company values and product efficiencies.

We want to assure you that as Legacy continues to grow, our focus on unequalled customer service remains constant. From answering basic product and installation questions to the most complex customization requirements, our friendly, highly-trained customer service team is standing by and ready to help. We look forward to working together on your next project.

Please note Accurate's new location of **415 Concord Avenue Bronx, NY 10455.**

ACCURATE



<b>Material Information</b>	<b>4</b>
<b>Hinged Door Weatherstrip Saddles</b>	<b>5 - 7</b>
<b>Out-Swinging Door Saddles</b>	<b>8</b>
<b>In-Swinging Door Saddles</b>	<b>9</b>
<b>Adjustable Saddles</b>	<b>10 - 11</b>
<b>Plain &amp; Fluted Top Saddles</b>	<b>12</b>
<b>Automatic Door Bottoms</b>	<b>13</b>
<b>Door Bottoms</b>	<b>14</b>
<b>Rain Drips</b>	<b>15</b>
<b>Adjustable Door Stops</b>	<b>16 - 17</b>
<b>Meeting Stiles</b>	<b>18</b>
<b>Industrial Weather Strips</b>	<b>19</b>
<b>Window Weatherstrips</b>	<b>20 - 21</b>
<b>Interlocking Metal Weather Strips</b>	<b>22 - 23</b>
<b>Hinge Door Springs</b>	<b>22</b>

## Metals

TYPE OR GRADE	230	260	190	6063	301
<b>Nominal</b>	Cu Zn	Cu Zn	Zn Cu Pb Cd Fe	Mg Si	C Mn P Si Cr Ni
<b>Composition %</b>	85 15	70 30	99.9 .005 .005 .008	.45 .2-.6	.15 2 .045 1 16-18 6-8
<b>Common Name</b>	Red Brass	Cartridge Brass	Zinc	Aluminum	Stainless Steel

## Elastomers

TYPE	CHLOROPRENE (Neoprene)	ETHYLENE (Propylene)
ASTM Designation	CR	EPDM
<b>Mechanical Properties</b>		
Hardness - Shore A	50 - 60	50 - 60
Flex Cracking Resistance	Very Good	Very Good
Tear Resistance	Good	Fair - Good
Abrasion Resistance	Excellent	Good - Excellent
Service Temperature (F)	-60° to -225°	-70° to 350°
<b>Environmental Resistance</b>		
Ozone	Very Good	Outstanding
Oxidation	Very Good	Excellent
Weathering	Very Good	Outstanding
Water Good Excellent	Good	Excellent
Radiation	Good	Good
Permeability To Gases	Low - Medium	Medium

Solid extrusions are EPDM unless noted otherwise. Closed cell sponge extrusions are a neoprene blend compound. Closed cell sponge strip meets Mil R6130 Class 2 Grade C. The preceding chart is a partial comparative list of properties.



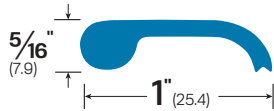
*Sectional Unit Door Saddles*

Please note provision must be made on lower outside edge for water damage.

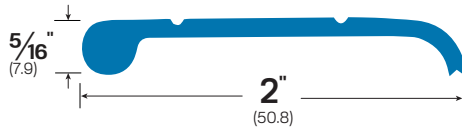
**Bronze:** Architectural Alloy No. 385

**Mill Aluminum:** Alloy 63 T5

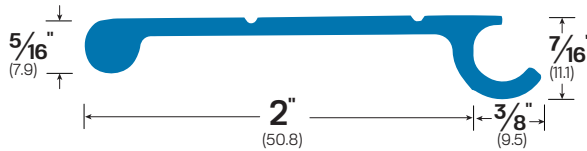
**#8T1** Bronze  
**#9T1** Aluminum



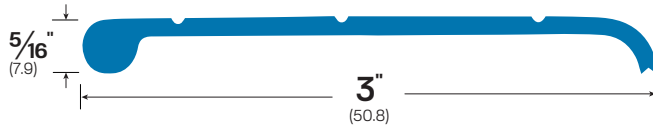
**#8T2** Bronze  
**#9T2** Aluminum



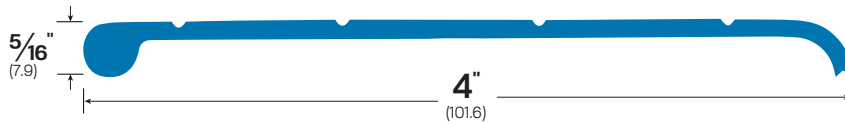
**#8T2E** Bronze



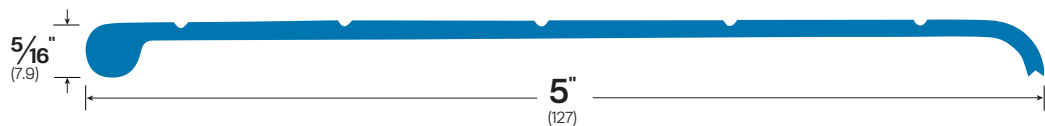
**#8T3** Bronze  
**#9T3** Aluminum



**#8T4** Bronze  
**#9T4** Aluminum



**#8T5** Bronze  
**#9T5** Aluminum

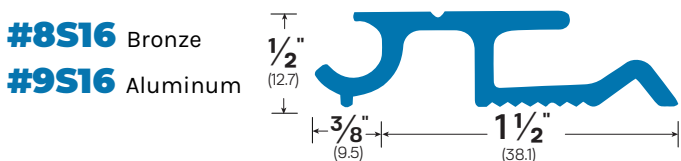
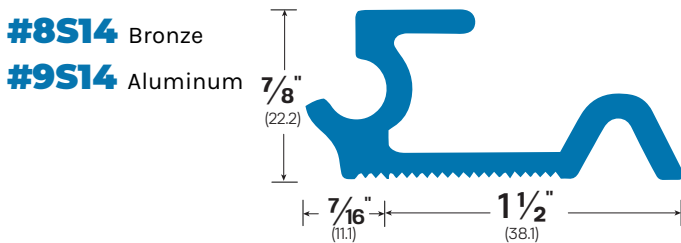
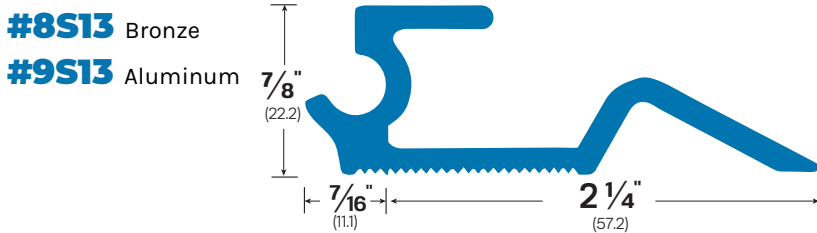
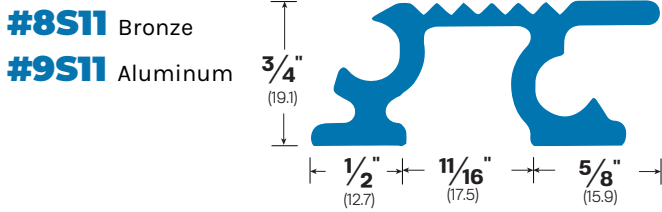
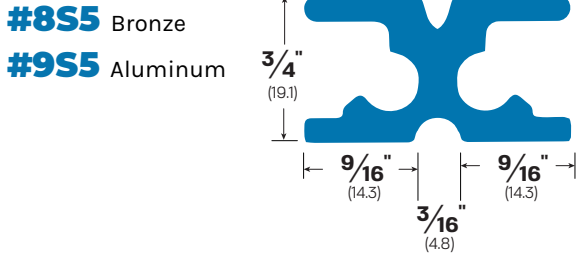


## Sectional Unit Door Saddles

Please note provision must be made on lower outside edge for water damage.

**Bronze:** Architectural Alloy No. 385

**Mill Aluminum:** Alloy 63 T5



### Sectional Extruded Saddles

Combine features of flexibility not obtainable in the one-piece type saddles. The extension members are interchangeable and carried in stock in standard widths from one inch to five inches with a one-inch variant, making it possible to extend or decrease the width of interior or exterior members to meet practically all conditions. For example, the width of Saddles 28B, 28C, 32C, and 32B may have extensions of five inches on each side of the main member.

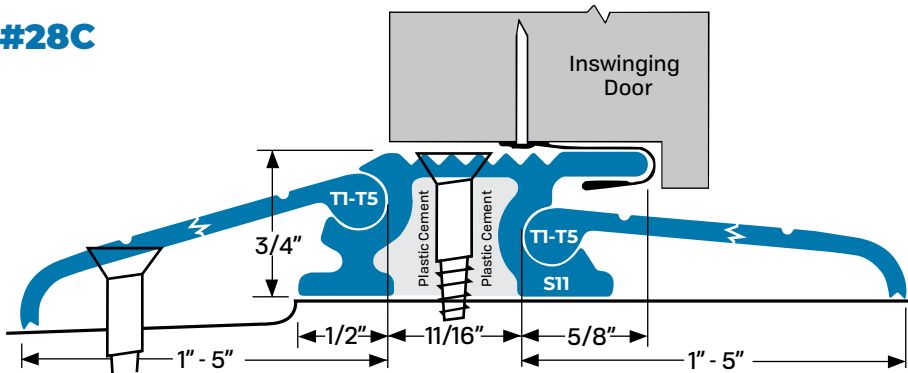
All Aluminum Saddles furnished in Alloy 63 TS Mill Finish. All Bronze Saddles furnished in Architectural Alloy No. 385. Finished Mill, Polished Bright, or Satin.

### Self-Leveling Principle

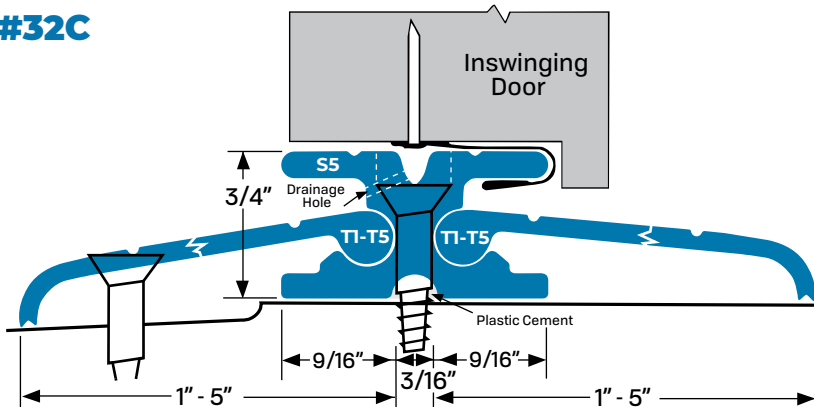
A most important feature is the Self-Leveling Principle of the pivoted extension members. This is particularly important when door and sill levels vary. Both extension members may be screwed in place or the inner extension member may be left loose and made to extend over mats, runners, or similar door coverings.

Exterior doors opening in: the extruded brass rain-drip No. 15 is recommended for use in all installations for doors opening in.

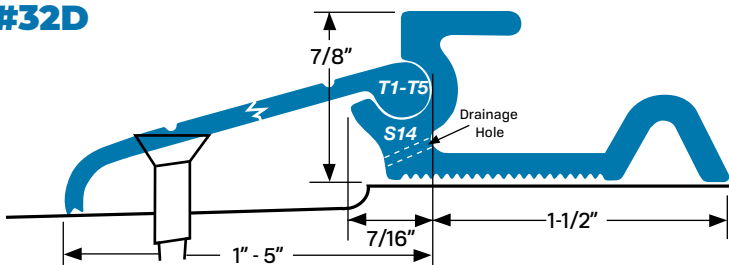
#### #28C



#### #32C

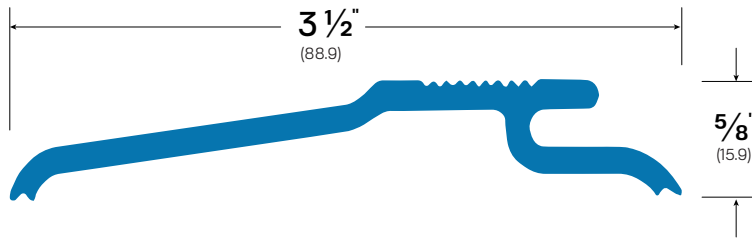


#### #32D

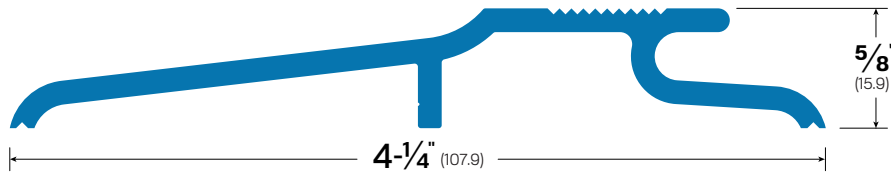


# Out-Swinging Door Saddles

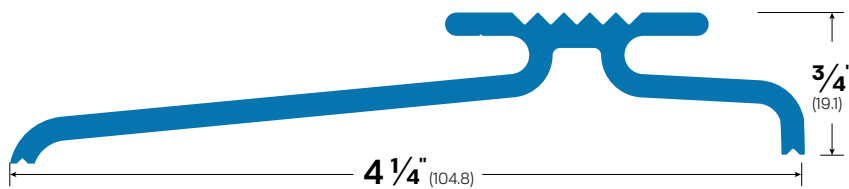
**#830** Bronze  
**#930** Aluminum



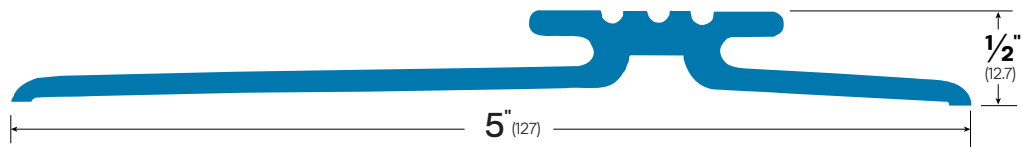
**#828S** Bronze  
**#928S** Aluminum



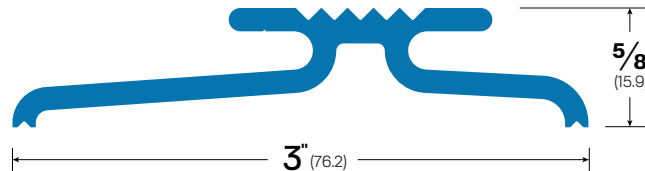
**#928** Aluminum



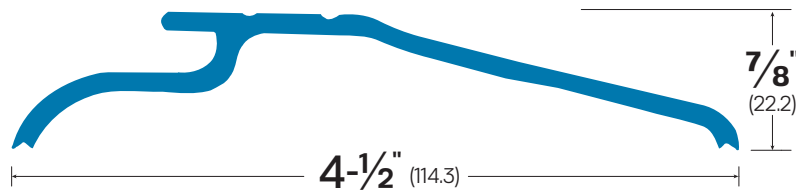
**#832L** Bronze  
**#932L** Aluminum



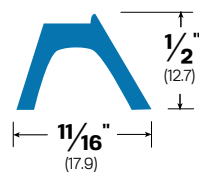
**#928L** Aluminum



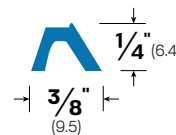
**#930C** Aluminum



**#931** Aluminum



**#931E** Aluminum





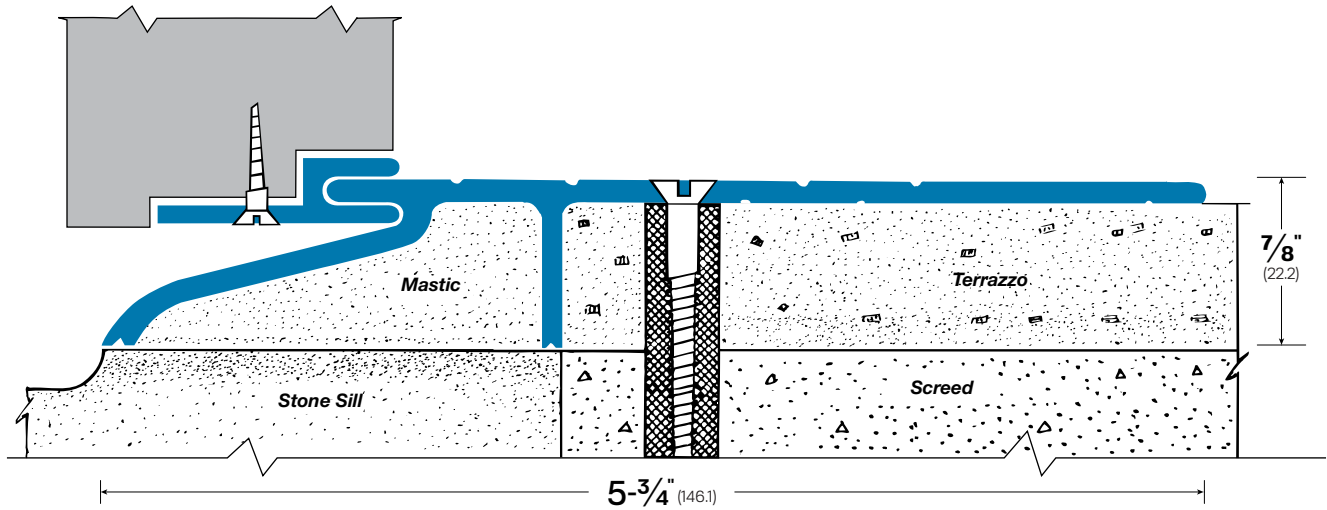
# In-Swinging Door Saddles

**#838F** Bronze

**#838H** Bronze

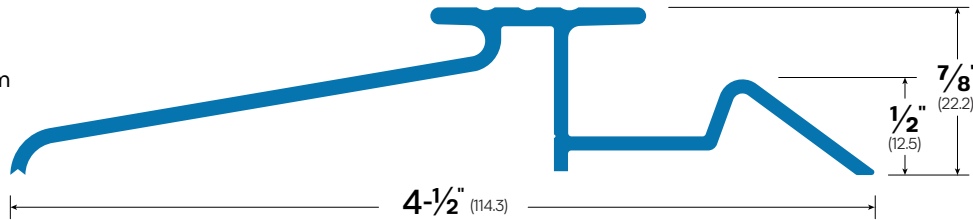
**#938F** Aluminum

**#938H** Aluminum



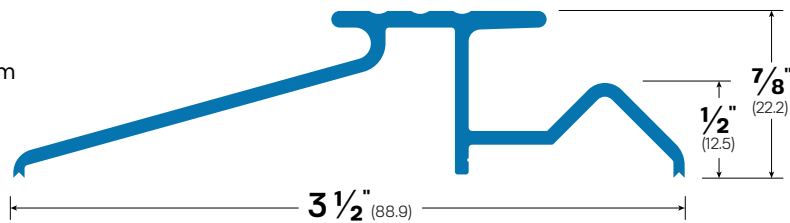
**#841** Bronze

**#941** Aluminum

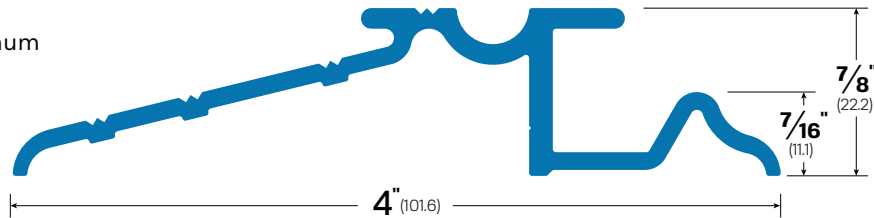


**#842** Bronze

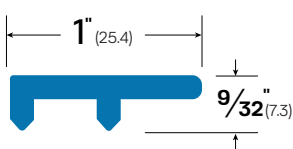
**#942** Aluminum



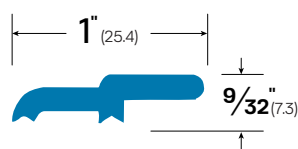
**#934C** Aluminum



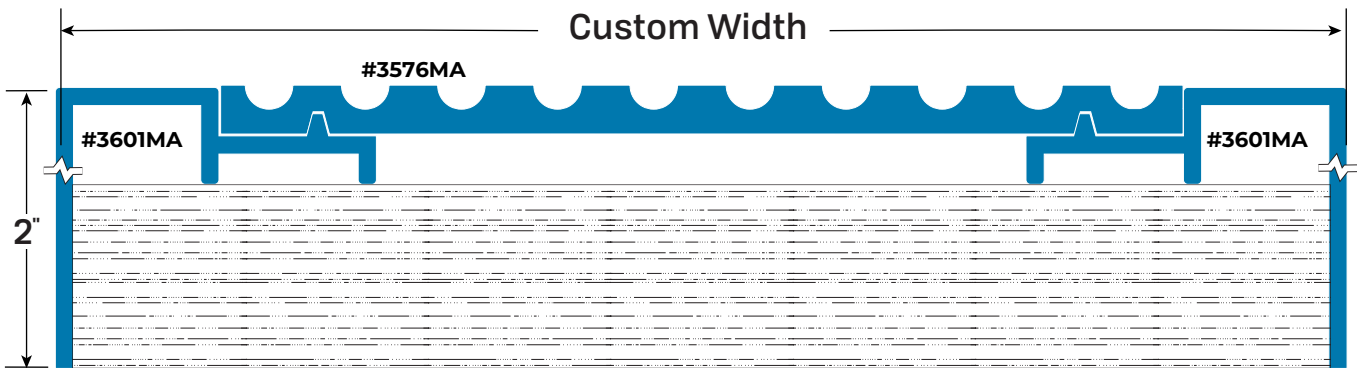
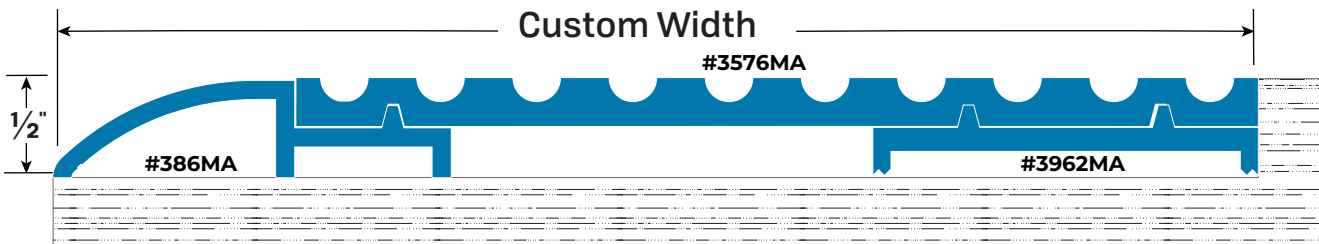
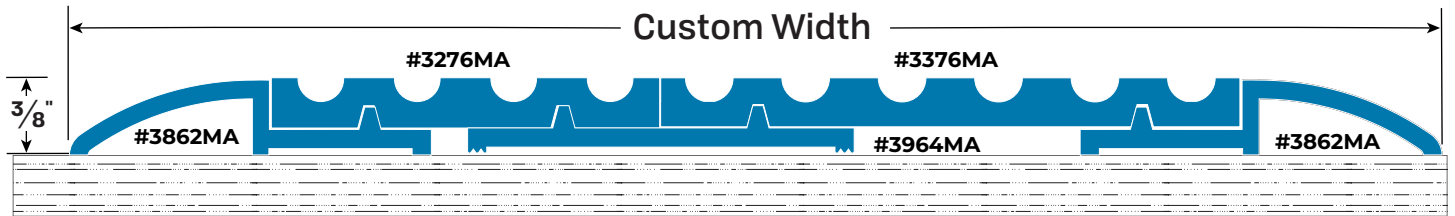
**#823** Bronze



**#824** Bronze



*Assembly Examples*

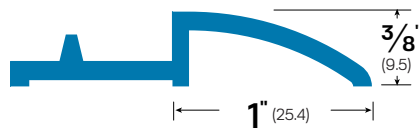


**#386BR** Bronze

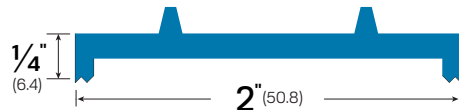
**#386MA** Aluminum



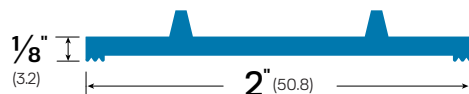
**#3862MA** Aluminum



**#3962MA** Aluminum

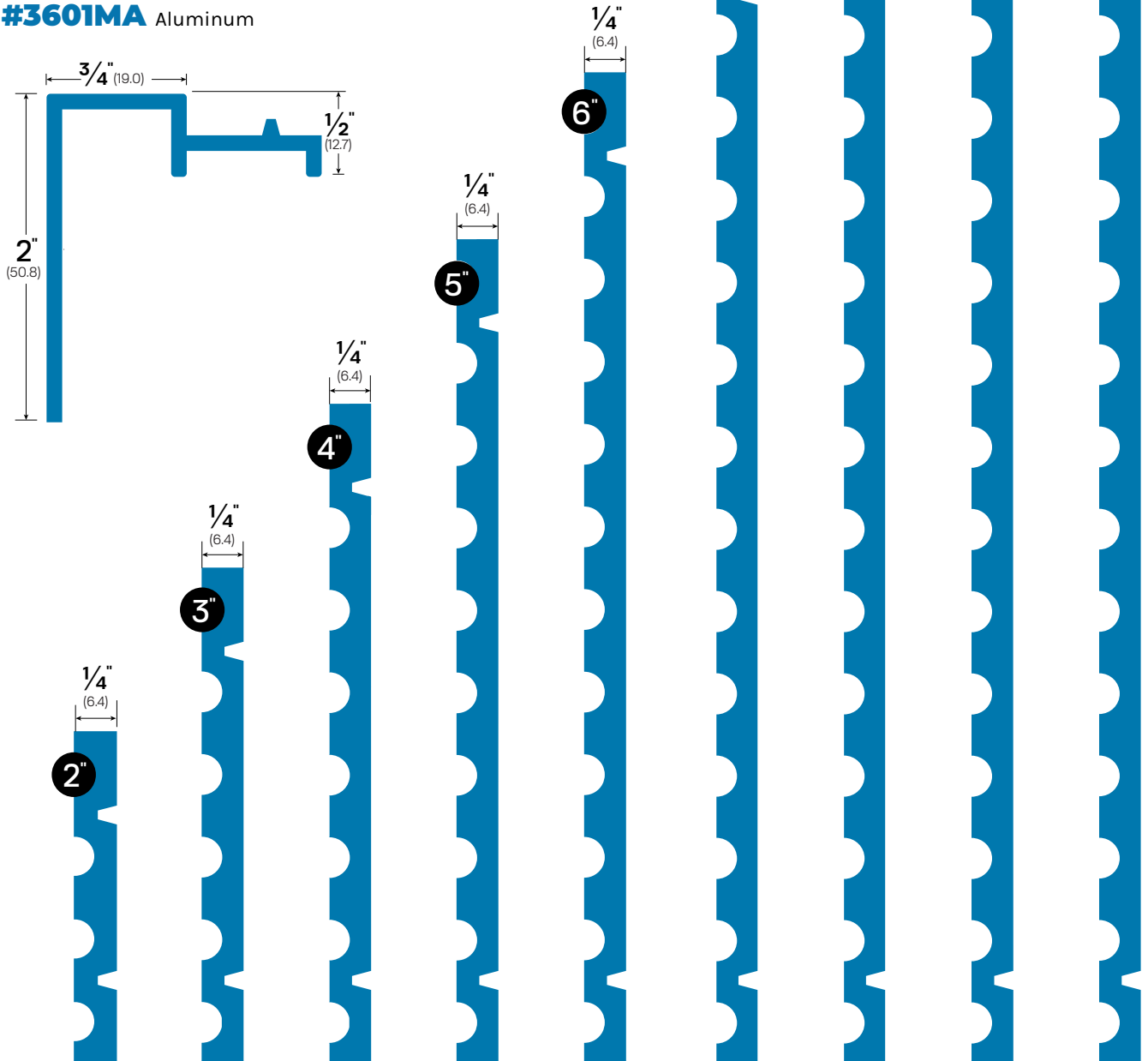


**#3964MA** Aluminum



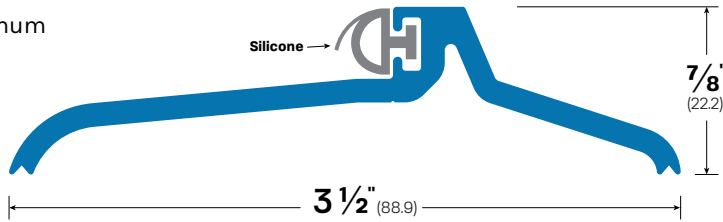
Width	Height	Aluminum Part #	Bronze Part #
2"	1/4"	<b>#3276MA</b>	<b>#3276BR</b>
3"	1/4"	<b>#3376MA</b>	<b>#3376BR</b>
4"	1/4"	<b>#3476MA</b>	<b>#3476BR</b>
5"	1/4"	<b>#3576MA</b>	<b>#3576BR</b>
6"	1/4"	<b>#3676MA</b>	<b>#3676BR</b>
7"	1/4"	<b>#3776MA</b>	-
8"	1/4"	<b>#3876MA</b>	-
9"	1/4"	<b>#3976MA</b>	-
10"	1/4"	<b>#30176MA</b>	-

**#3601MA** Aluminum

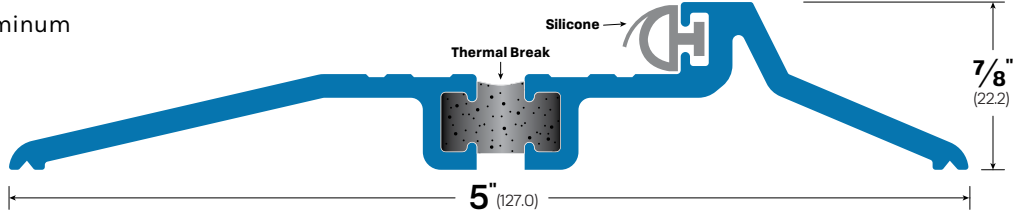


# Commercial Saddles *Plain & Fluted Top*

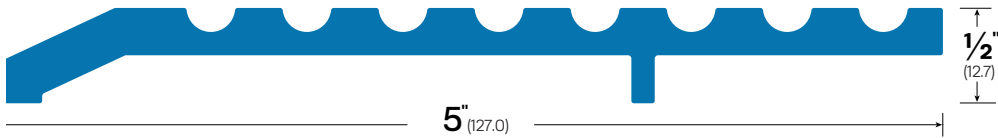
**#935** Aluminum



**#965T** Aluminum

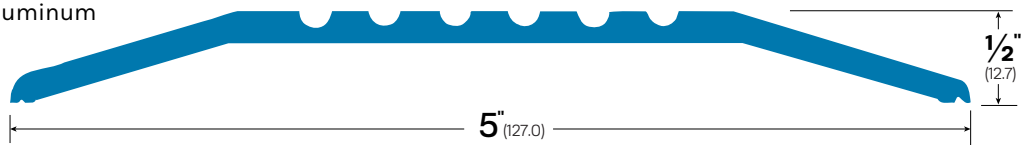


**#905** Aluminum



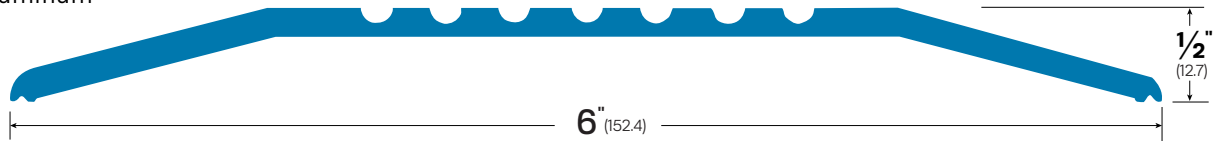
**#812AA** Bronze

**#912AA** Aluminum

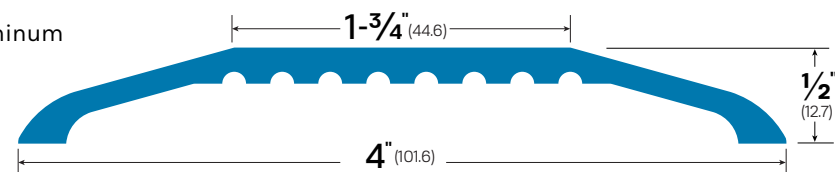


**#812BB** Bronze

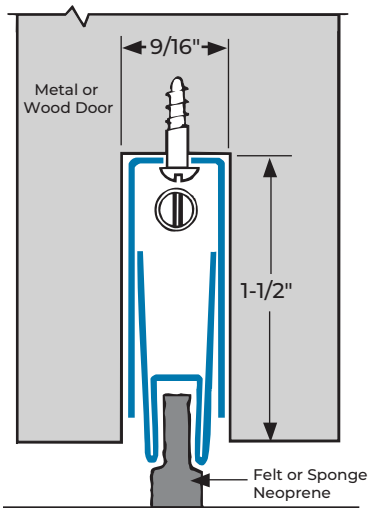
**#912BB** Aluminum



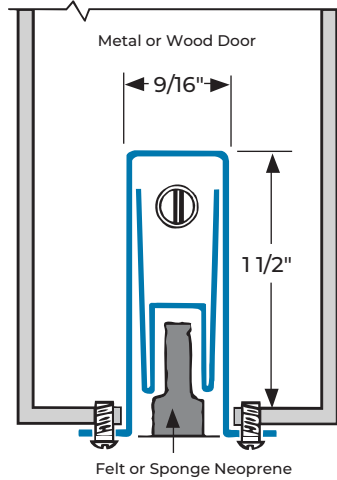
**#3641** Aluminum



**#424** Aluminum



**#424A** Aluminum

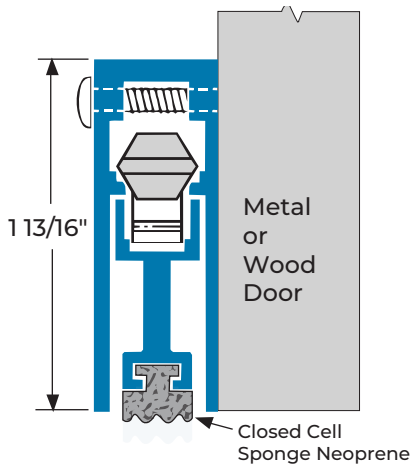


**#424 and #424A**

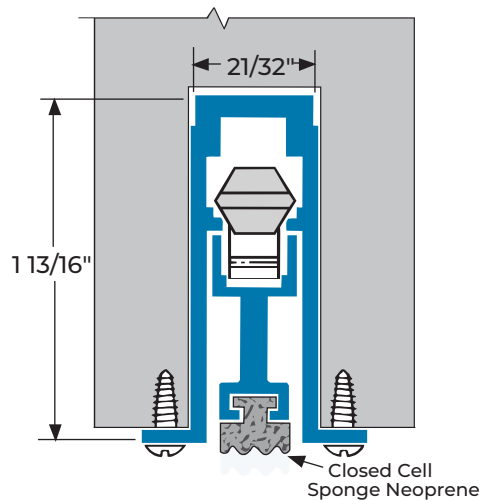
**Stock Sizes Available:** 32" (81.3) & 36" (91.4), may be cut down to 22 1/2" (57.2) minimum. 42" (106.7) & 48" (121.9), may be cut down to 36" (91.4) minimum. Adjustable from 0" to 1" (2.5).

**Materials + Finishes:**  
Galvanized Steel Housing.

**#425S** Aluminum



**#425** Aluminum



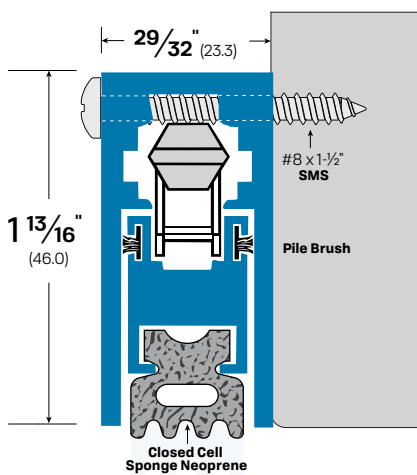
**#425, #425S, #426 and #426S**

**Stock Sizes Available:** 32" (81.3), 36" (91.4), 42" (106.7) & 48" (121.9). All sizes may be cut down 10". Adjustable from 0" to 1" (2.5) drop.

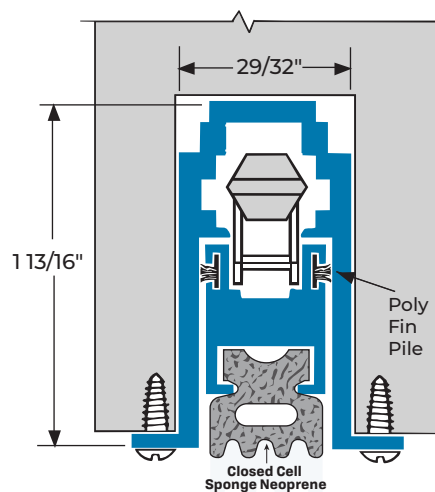
**Materials + Finishes:**  
Extruded Aluminum Housing

Nos. 425S & 426S available with bronze or stainless steel cover.

**#426S** Aluminum

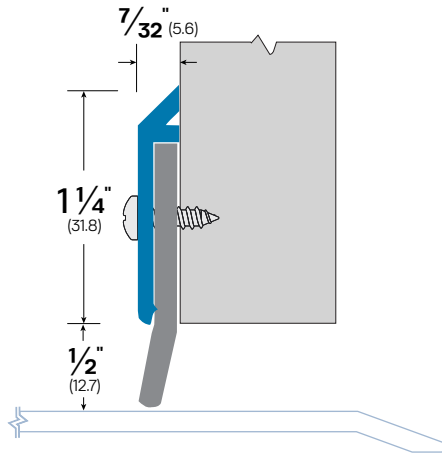


**#426** Aluminum

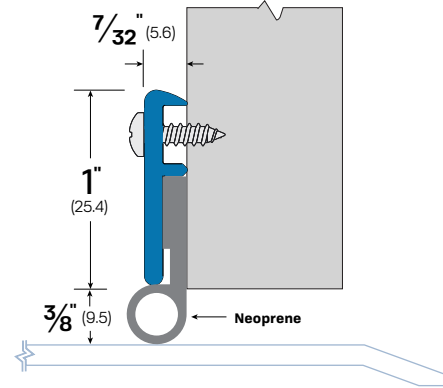


**#850** Bronze

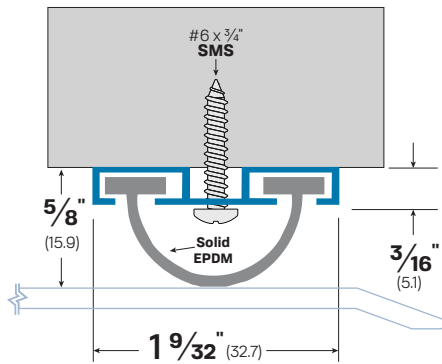
**#950** Aluminum



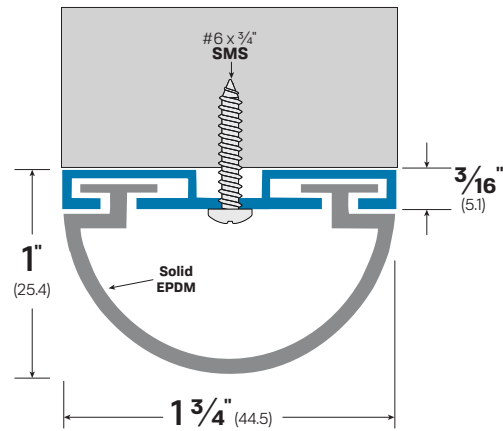
**#192** Aluminum



**#952** Aluminum

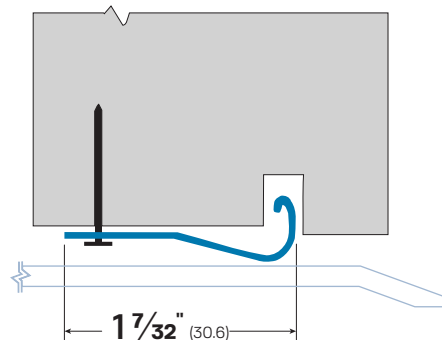


**#972** Aluminum



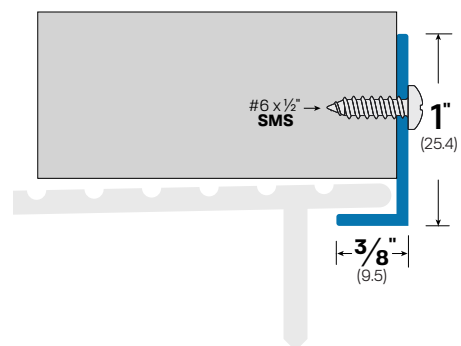
**#B135** Spring Bronze

**#S135** Stainless Steel

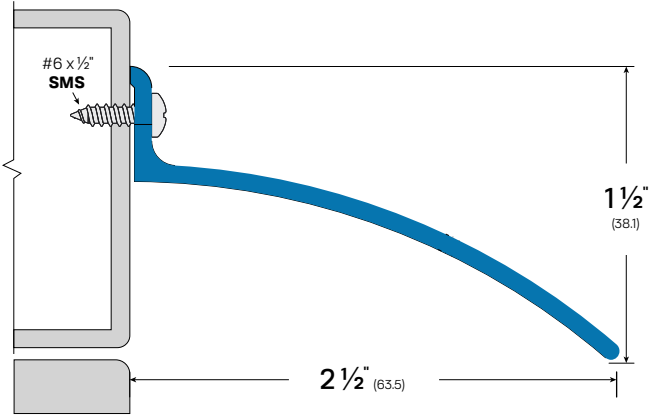


**#8LE** Bronze

**#9LE** Aluminum

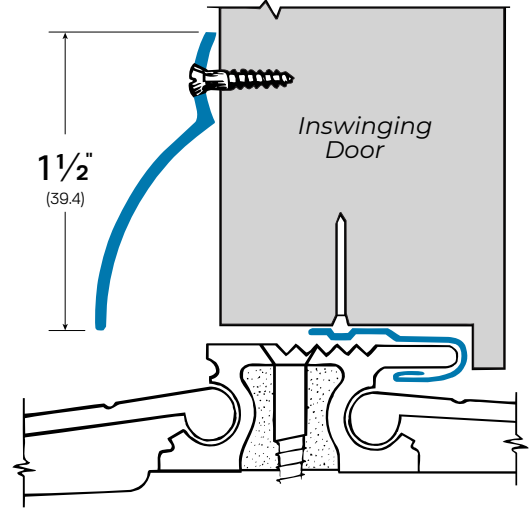


**#15LC** Aluminum

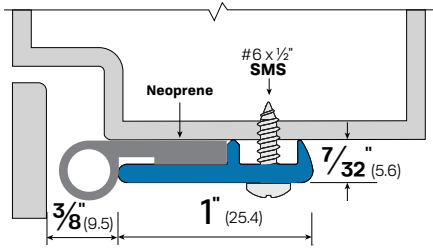


**#A15** Aluminum

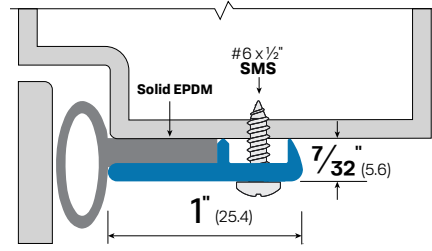
**#B15** Bronze



**#192** Aluminum

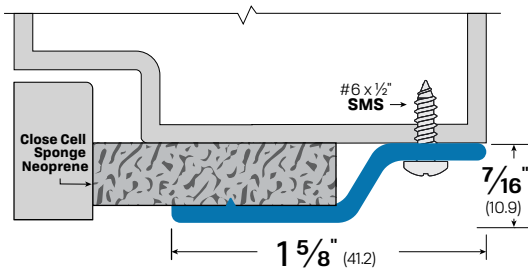


**#191** Aluminum



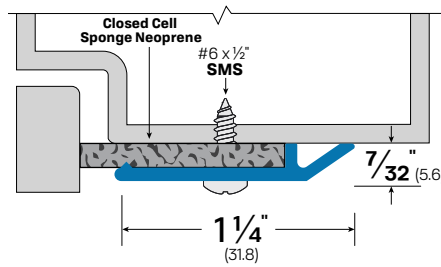
**#804** Bronze

**#904** Aluminum



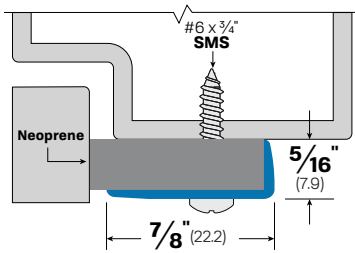
**#850N** Bronze

**#950N** Aluminum

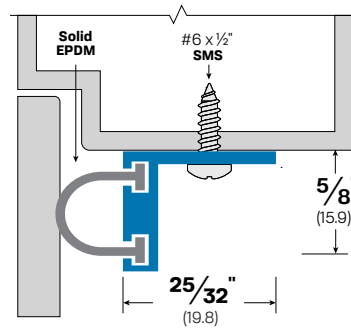


**#803** Bronze

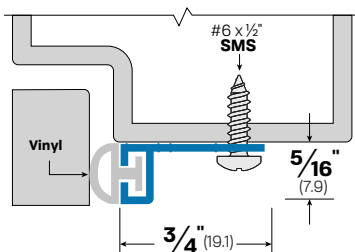
**#903** Aluminum



**#953S** Aluminum

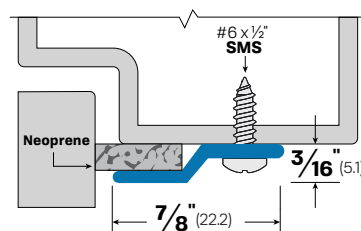


**#900A** Aluminum



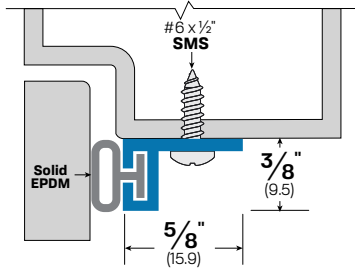
**#8150** Bronze

**#9150** Aluminum

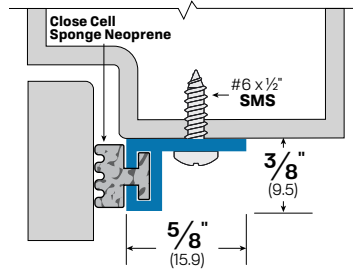




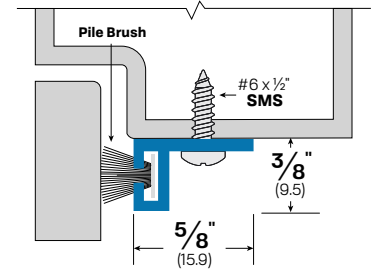
**#2700V** Aluminum



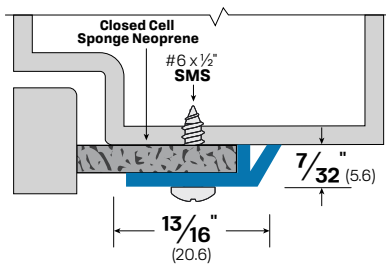
**#2700N** Aluminum



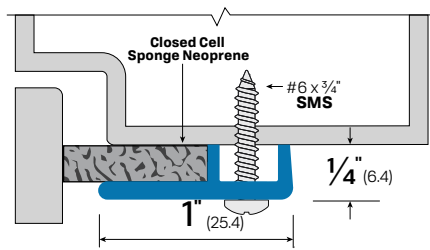
**#2700P** Aluminum



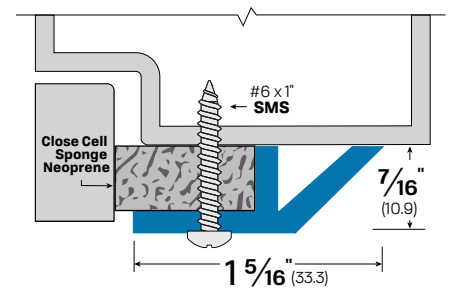
**#1900** Aluminum



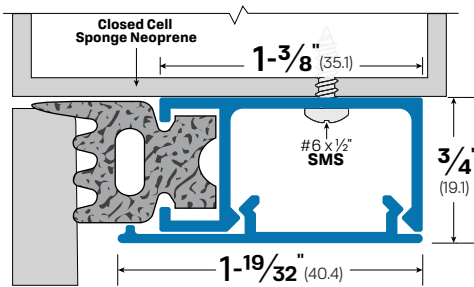
**#3000** Aluminum



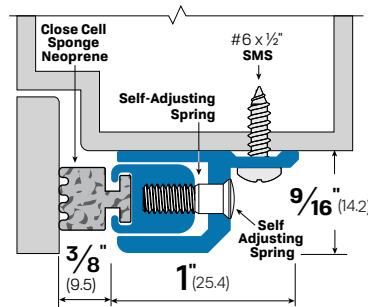
**#2000** Aluminum



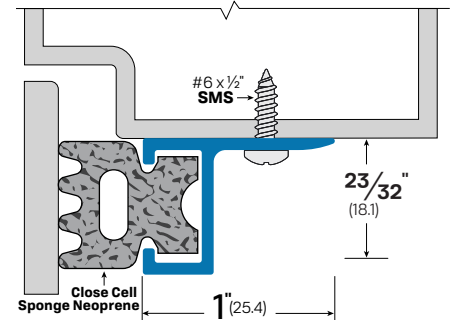
**#1500** Aluminum



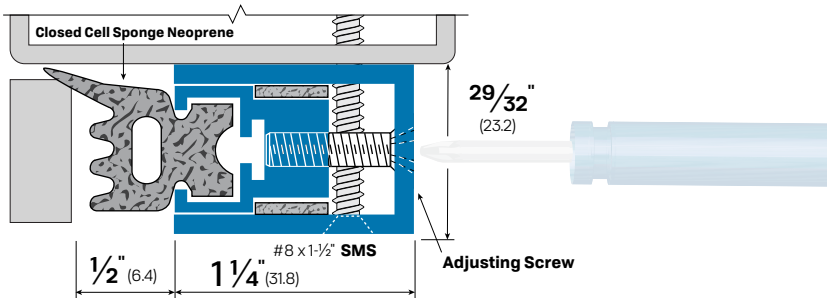
**#1800N** Aluminum



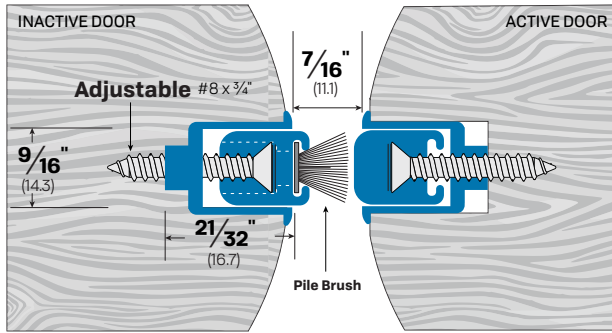
**#2200** Aluminum



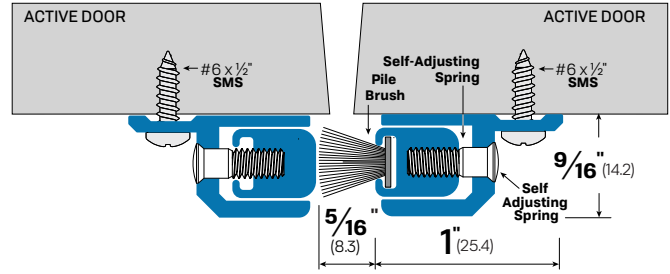
**#1700** Aluminum



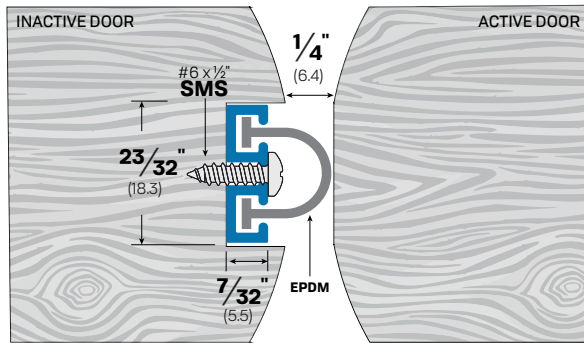
## #9156 Aluminum



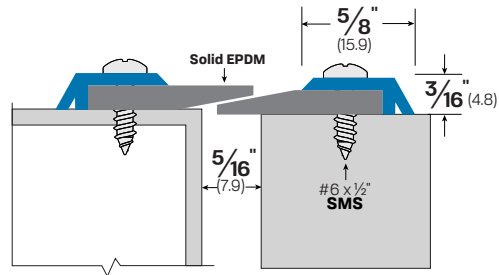
## #9155 Aluminum



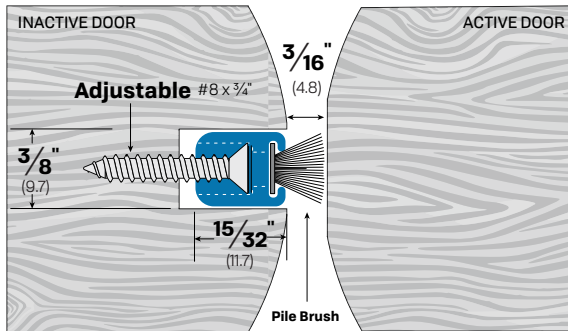
## #953 Aluminum



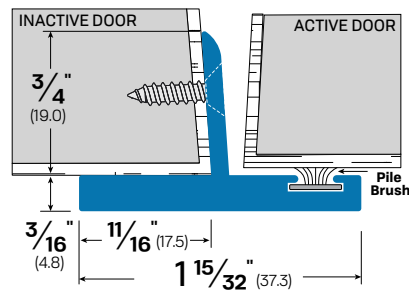
## #9150M Aluminum



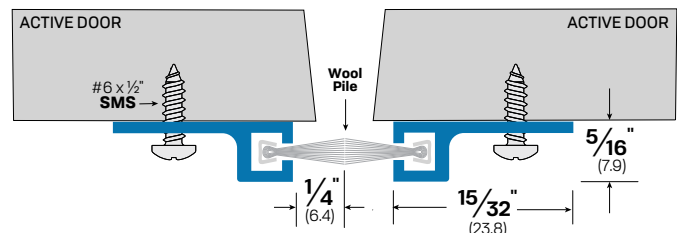
## #93 Aluminum



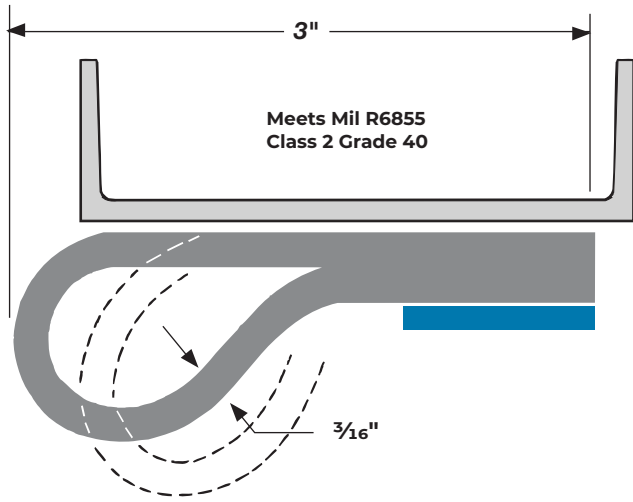
## #714 Aluminum



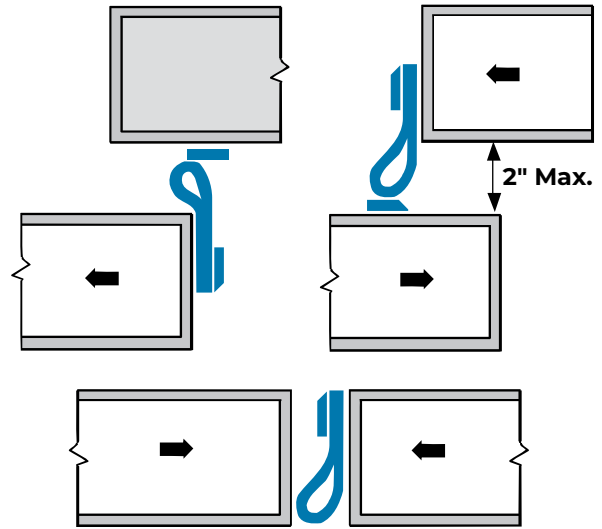
## #901 Aluminum



**#LN** Looped Neoprene

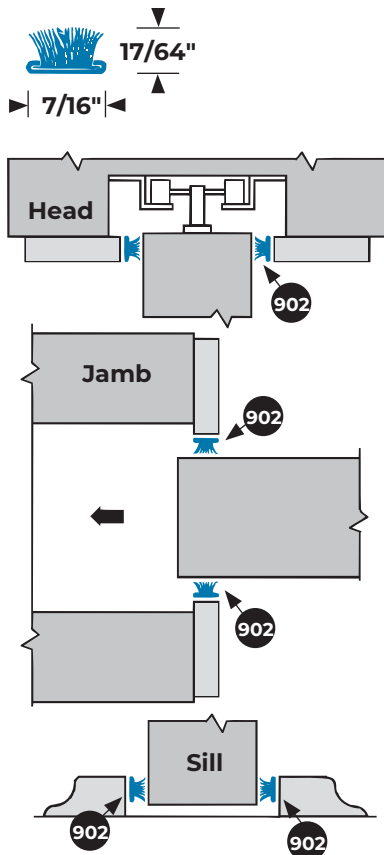


*Aircraft Hanger Doors*

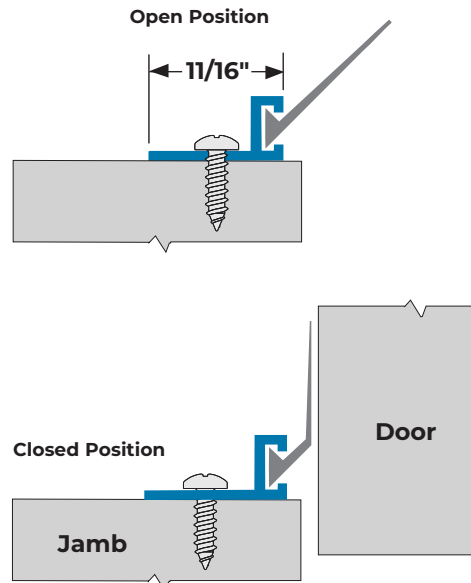


**#902** Wool Pile for Sliding Doors

This wool pile encased in aluminum is extremely effective for light proofing on wood sliding doors



**#2700G** Aluminum



## Double Hung Windows

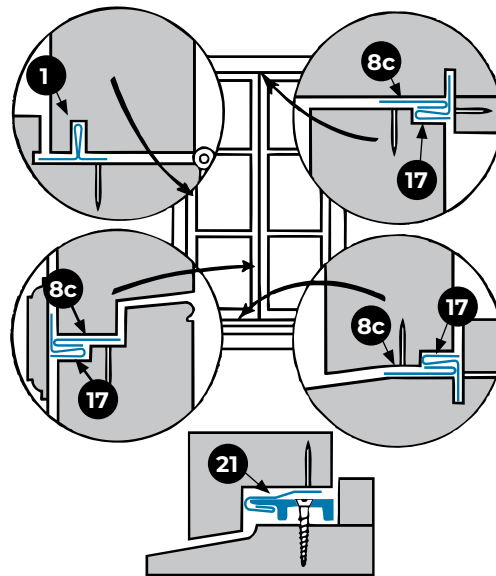
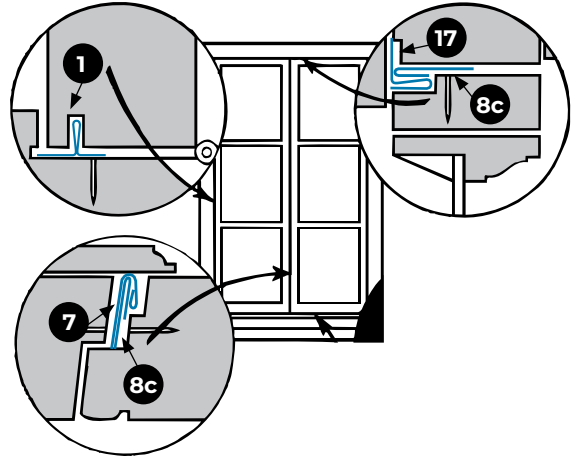
### Series #30 Heavy Duty Type

Ideal for use in schools, office buildings, hospitals, and institutions where ruggedness is a prime requisite.

**Features:** A heavy No. 16 gauge channel is screwed to the pulley stiles and engages a channel type lining on the sash to provide an efficient and extremely durable installation.

**How to Specify:** All double-hung windows shall be equipped with Metal Weather Strips, Series No. 30 equipment with heavy-duty No. .... gauge sill member, all zinc (or cold rolled bronze) in accordance with manufacturer's standards.

**Note:** Specify the gauge of sill member desired. No. 12 gauge sill is required to meet government specifications.



### Series #60 Kalamein Sash

Used on a metal covered wood sash or hollow metal sash where special grooving for concealed weather stripping has not been provided by the manufacturer of the sash. We suggest that Architects request our shop drawings of required grooving for concealed type, before fabrication of sash.

**How to Specify:** All metal covered or hollow metal double hung windows shall be equipped with Metal Weather Strips, Series No. 60 equipment, all zinc (or cold rolled bronze) in accordance with manufacturer's standards.

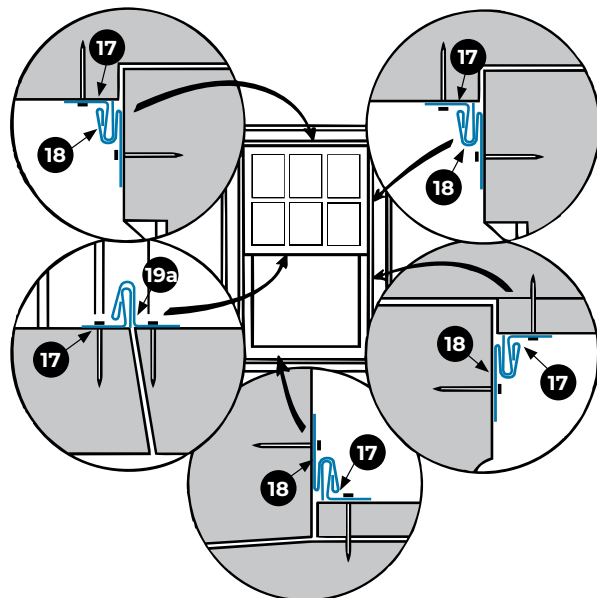
## Casement Windows

### Series #90 Out-swinging Wood Casement

A simple yet efficient design for the most severe conditions.

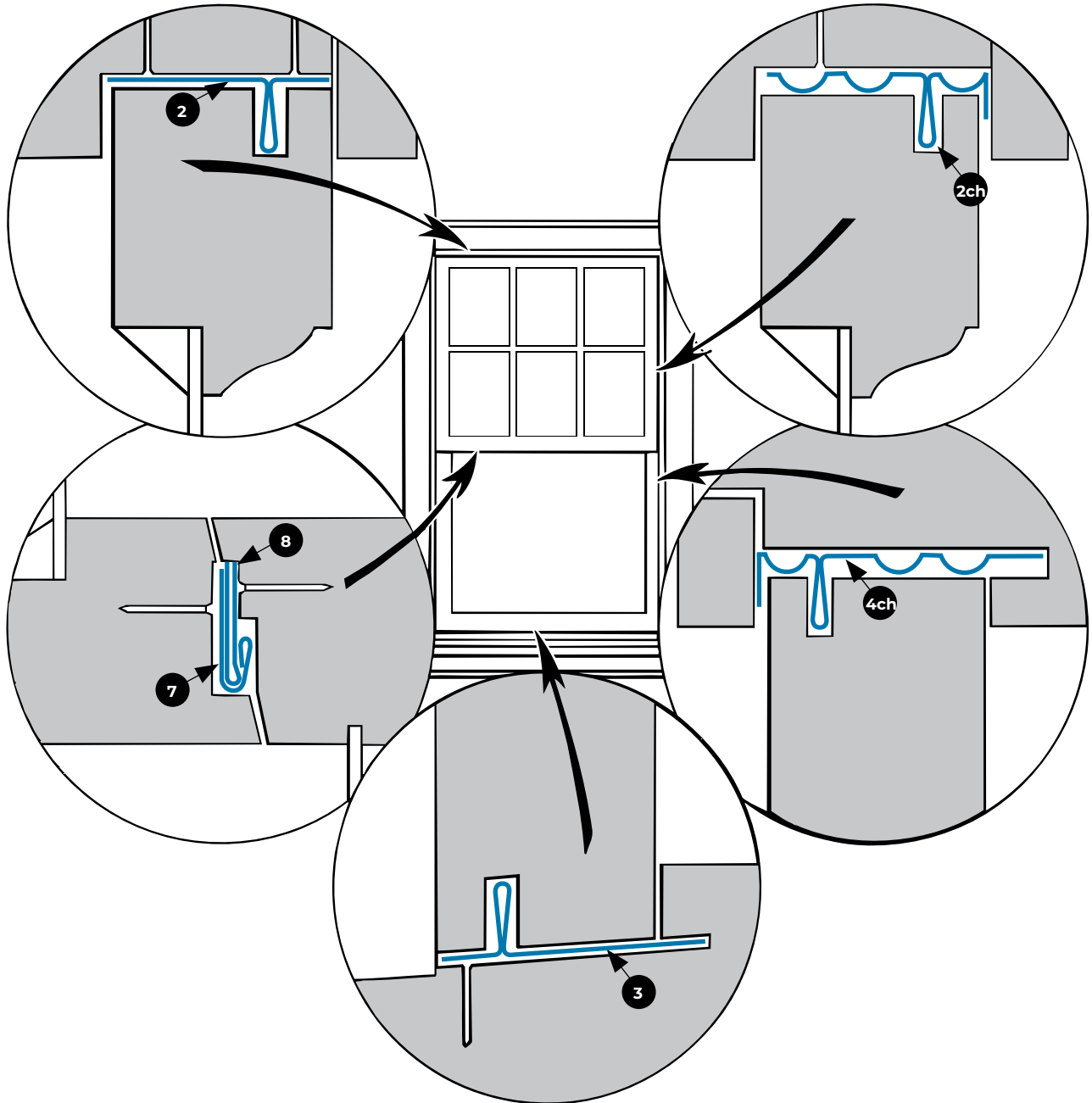
**Features:** Sturdy interlocking type weather strip. If desired, brass saddle may be used at sill. No. 823, as shown at right, is recommended for this purpose.

**How to Specify:** All out-swinging wood casements shall be equipped with Metal Weather Strips, Series No. 90 equipment, zinc or bronze, and with No.....sill member, in accordance with manufacturer's standards.



**Series #10-up** 1 3/8" or 1 3/4" Double Hung Sash

Accurate series 10UP equipment in zinc or bronze is standard for residential or light commercial construction. Grooving the sash next to the parting stops, and mitering the tongues at the corners, provides a continuous seal all around the window.

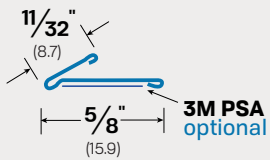


Location	1- 3/8"	1-3/4"	Thickness	Attachment
Head	<b>#2</b>	<b>#3</b>	.018	Nails
Sill	<b>#3</b>	<b>#6</b>	.018	Nails
Meeting Rail	<b>#7</b>	<b>#7</b>	.020	Nails
	<b>#8</b>	<b>#8</b>	.018	
Upper Sides	<b>#2CH</b>	<b>#3CH</b>	.018	Nails
Lower Sides	<b>#4CH</b>	<b>#5CH</b>	.018	Nails



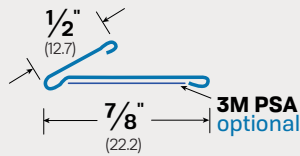
## Hinge Door Springs

### #B180 | #S180



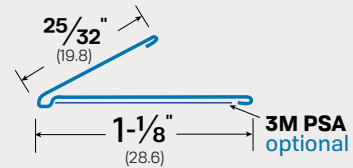
Hinge Door Spring  
**MATERIALS:** BR, SS  
**OPTIONS:** PSA

### #B181 | #S181



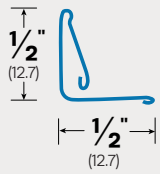
Hinge Door Spring  
**MATERIALS:** BR, SS  
**OPTIONS:** PSA

### #B182 | #S182



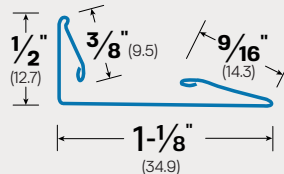
Hinge Door Spring  
**MATERIALS:** BR, SS  
**OPTIONS:** PSA

### #B183



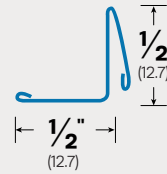
Hinge Door Spring  
**MATERIALS:** BR

### #B184



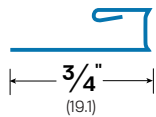
Hinge Door Spring  
**MATERIALS:** BR

### #B118L



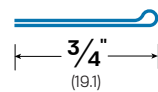
Hinge Door Spring  
**MATERIALS:** BR

### #7S



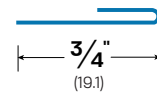
Meeting Rail Hook  
**MATERIALS:** ZN

### #8



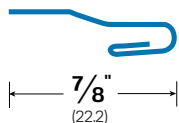
Meeting Rail Flat  
**MATERIALS:** BR, ZN

### #8C



Meeting Rail Flat  
**MATERIALS:** BR, ZN

### #21



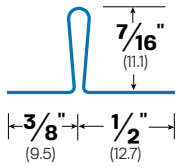
Interlocking Threshold Hook  
**OPTIONS:** ZN

### #416C



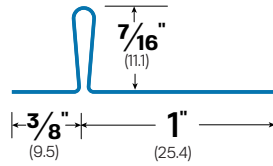
Flat Head Nails - 7/8" #16  
**OPTIONS:** Copper, Brass

**#1**



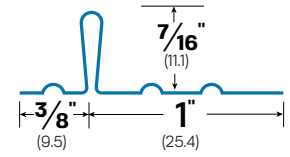
Plain Rib Strip 1" Base  
**MATERIALS:** BR, ZN

**#2**



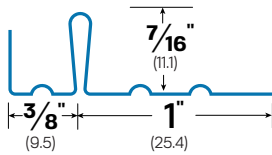
Plain Rib Strip 1-3/8" Base  
**MATERIALS:** ZN

**#2C**



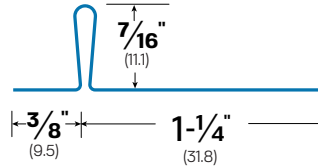
Side Strip 1-3/8" Base  
**MATERIALS:** BR

**#2CH**



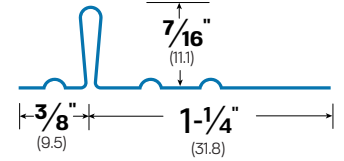
Side Strip 1-3/8" Base  
**MATERIALS:** BR, ZN

**#3**



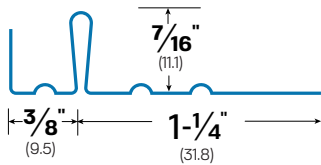
Plain Rib Strip 1-5/8" Base  
**MATERIALS:** ZN

**#3C**



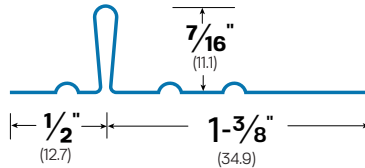
Plain Rib Strip 1-5/8" Base  
**MATERIALS:** BR, ZN

**#3CH**



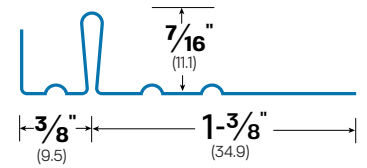
Side Strip 1-5/8" Base  
**MATERIALS:** BR

**#4C**



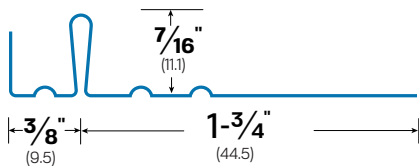
Plain Rib Strip 1-7/8" Base  
**MATERIALS:** BR

**#4CH**



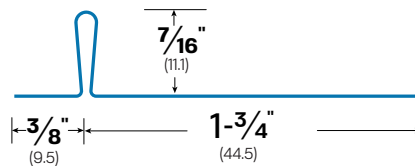
Plain Rib Strip 1-3/4" Base  
**MATERIALS:** BR, ZN

**#5CH**



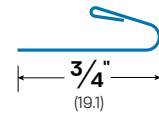
Side Strip 2-1/8" Base  
**MATERIALS:** BR, ZN

**#6**



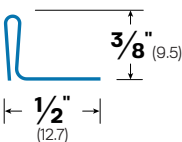
Plain Rib Strip 2-1/8" Base  
**MATERIALS:** BR, ZN

**#7**



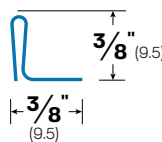
Meeting Rail Hook  
**MATERIALS:** BR, ZN

**#17**



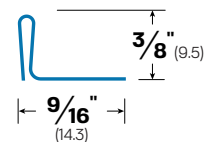
Regular Single Base  
**MATERIALS:** BR, ZN

**#17N**



Narrow Single Base  
**MATERIALS:** ZN

**#17S**



Wide Single Base  
**MATERIALS:** ZN



# Parts Index

Part #	Page #
<b>1</b>	23
<b>2</b>	23
<b>2C</b>	23
<b>2CH</b>	23
<b>3</b>	23
<b>3C</b>	23
<b>3CH</b>	23
<b>4C</b>	23
<b>4CH</b>	23
<b>5CH</b>	23
<b>6</b>	23
<b>7</b>	23
<b>7S</b>	22
<b>8</b>	22
<b>8C</b>	22
<b>8T1</b>	5
<b>8T2</b>	5
<b>8T2E</b>	5
<b>8LE</b>	14
<b>8T3</b>	5
<b>8T4</b>	5
<b>8T5</b>	5
<b>8S5</b>	6
<b>8S11</b>	6
<b>8S16</b>	6
<b>8S13</b>	6
<b>8S14</b>	6
<b>9T1</b>	5
<b>9S13</b>	6
<b>9S14</b>	6
<b>9S16</b>	6
<b>9T2</b>	5
<b>9T2E</b>	5
<b>9LE</b>	14
<b>9T3</b>	5
<b>93</b>	18

Part #	Page #
<b>9T4</b>	5
<b>9T5</b>	5
<b>9S5</b>	6
<b>10UP Series</b>	21
<b>A15</b>	15
<b>B15</b>	15
<b>15LC</b>	15
<b>17</b>	23
<b>17N</b>	23
<b>17S</b>	23
<b>21</b>	22
<b>28C</b>	7
<b>Series 30</b>	20
<b>32C</b>	7
<b>32D</b>	7
<b>Series 60</b>	20
<b>Series 90</b>	20
<b>191</b>	16
<b>192</b>	14
<b>192</b>	16
<b>386BR</b>	10
<b>386MA</b>	10
<b>416C</b>	22
<b>424</b>	13
<b>424A</b>	13
<b>425</b>	13
<b>425S</b>	13
<b>426</b>	13
<b>426S</b>	13
<b>714</b>	18
<b>803</b>	16
<b>804</b>	16
<b>812AA</b>	12
<b>812BB</b>	12
<b>823</b>	9
<b>824</b>	9





Part #	Page #
<b>828S</b>	8
<b>830</b>	8
<b>832L</b>	8
<b>838F</b>	9
<b>838H</b>	9
<b>841</b>	9
<b>842</b>	9
<b>850</b>	14
<b>850N</b>	16
<b>900A</b>	16
<b>901</b>	18
<b>902</b>	19
<b>903</b>	16
<b>904</b>	16
<b>905</b>	12
<b>9S11</b>	6
<b>912AA</b>	12
<b>912BB</b>	12
<b>928</b>	8
<b>928L</b>	8
<b>928S</b>	8
<b>930</b>	8
<b>930C</b>	8
<b>931</b>	8
<b>931E</b>	8
<b>932L</b>	8
<b>934C</b>	9
<b>935</b>	12
<b>938F</b>	9
<b>938H</b>	9
<b>941</b>	9
<b>942</b>	9
<b>950</b>	14
<b>950N</b>	16
<b>952</b>	14
<b>953</b>	18

Part #	Page #
<b>953S</b>	16
<b>965T</b>	12
<b>972</b>	14
<b>1500</b>	17
<b>1700</b>	17
<b>1800N</b>	17
<b>1900</b>	17
<b>2000</b>	17
<b>2200</b>	17
<b>2700G</b>	19
<b>2700N</b>	17
<b>2700P</b>	17
<b>2700V</b>	17
<b>3000</b>	17
<b>3601MA</b>	11
<b>3641</b>	12
<b>3862MA</b>	10
<b>3962MA</b>	10
<b>3964MA</b>	10
<b>8150</b>	16
<b>9150</b>	16
<b>9150M</b>	18
<b>9155</b>	18
<b>9156</b>	18
<b>B118L</b>	22
<b>B135</b>	14
<b>S135</b>	14
<b>B180</b>	22
<b>B181</b>	22
<b>B182</b>	22
<b>B183</b>	22
<b>B184</b>	22
<b>LN</b>	19
<b>S180</b>	22
<b>S181</b>	22
<b>S182</b>	22



# ACCURATE

## WEBSITE

[AccurateWeatherstrip.com](http://AccurateWeatherstrip.com)

## EMAIL

[Contact@LegacyLLC.com](mailto:Contact@LegacyLLC.com)  
[Orders@LegacyLLC.com](mailto:Orders@LegacyLLC.com)

## ADDRESS

415 Concord Avenue,  
Bronx, NY 10455

## PHONE

Local: +1 (718) 292-5333  
Toll Free: +1 (888) 383-3330  
Fax: +1 (888) 383-3330

